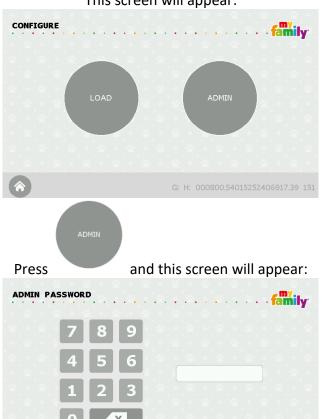
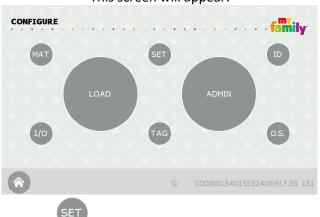
HOW TO INCREASE OR DECREASE THE ENGRAVING DEPTH

If the machine is switched off, switch it on and, in the home screen, press This screen will appear:



Insert the password 987654321 and press

Press the **HOME** button to come back to the home screen, and press This screen will appear:



Press button and this screen will appear:

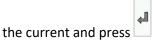


The parameter of the engraving depth is:

CORREZIONE GENERALE Z

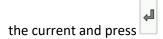
• To have DEEPER engraving:

INCREASE the "CORREZIONE GENERALE Z" value by pressing on it and write a number that is bigger than



• To have LIGHTER engraving:

DECREASE the "CORREZIONE GENERALE Z" value by pressing on it and write a number that is minor than



Press to save and come back to the home page to test the new setting.

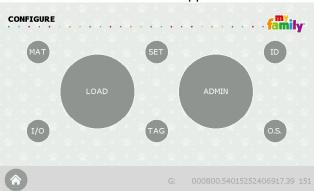
If this process does not solve the issue, please follow this procedure:

HOW TO ADJUST THE AUTO Z

If the parameter is not correctly set, the symptom is one of these two:

- there are stripes, on the tag, between one character and another (FIRST CASE)
- the tip does not touch the tag during the engraving process (SECOND CASE). Follow these instructions when one of these two problems are shown.

If the machine is switched off, switch it on and, in the home page, press This screen will appear:



Press button and this screen will appear:

POS. CENTRO MACCHINA X: -1.4 POS. CENTRO MACCHINA Y: 77.5				
QUOTA LAVORO Z DEFAULT: 0.00	1	2	3	❷
CORREZIONE GENERALE Z : -0.70 DISTACCO IN Z 3.10	4	5	6	X
COPPIA MOTORI LAV. (%): 80.0	7	8	9	
COPPIA MOTORI STOP (%): 30.0		0	*	
POSIZ. CARICO Y (mm): 91.5 POS. SERR. CHIUSA (mm): 58.0	-	+	1	
COMANDO DI SERVIZIO : 0				
FUSO ORARIO GMT : 1		ŀ		

The interested set menu is the 5th line:

DISTACCO IN Z

FIRST CASE → If there are stripes, on the tag, between one character and another:

SOLUTION → **INCREASE** the value (of some tenths) written in the "**DISTACCO IN Z**" field and press

ess

SECOND CASE → If the tip does not touch the tag during the engraving process:

SOLUTION → **DECREASE** the value (of some tenths) and press

Press to come back to the home page and make a test.

When the required modifications are done and the problem is solved, in the home page, press



and press
This screen will appear:



Press the "COMANDO DI SERVIZIO" field and the 0 (zero) will become highlighted in GREEN.



In this field, insert the number **9060** and press
This process is now finished.

This process is now finished!