
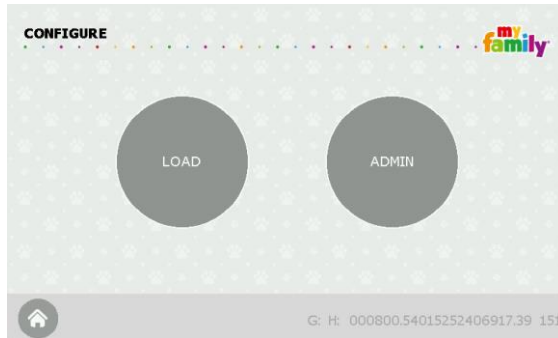


# HOW TO INCREASE THE ENGRAVING DEPTH

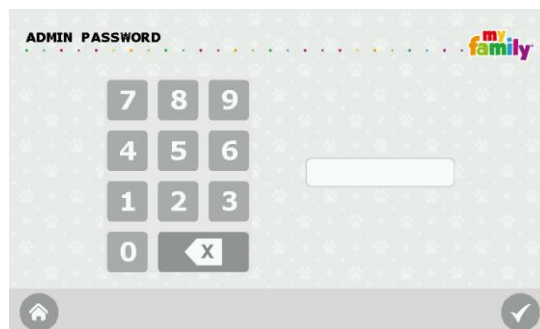
To do this operation the system must be opened:


If the machine is switched off, switch it on and, in the home screen, press  .


This screen will appear:



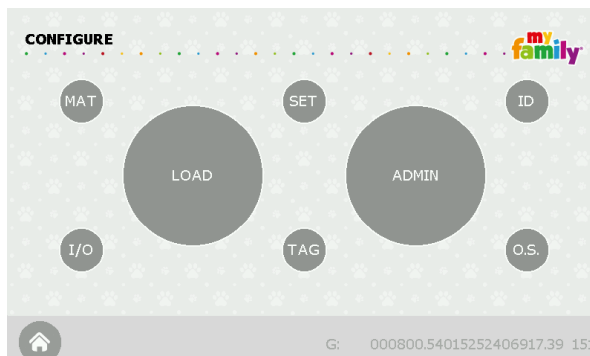
Press and this screen will appear:




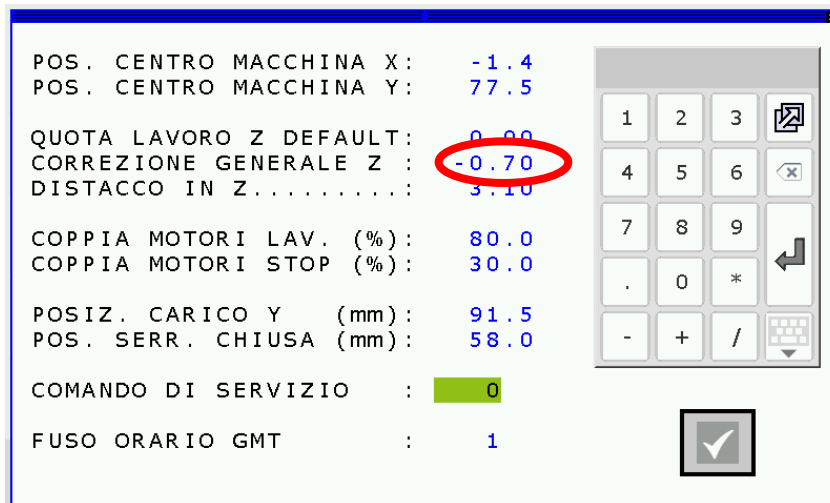
Insert the password **987654321** and press 

In the home page, press 

This screen will appear:




Press  button and this screen will appear:




The parameter of the engraving depth is:

**CORREZIONE GENERALE Z**



• **To have DEEPER engraving:**

INCREASE the "CORREZIONE GENERALE Z" value by pressing on it and write a number that is bigger than the current and press 

For example → if you see -0.70 you can select that number and when it becomes green you can put with the small keyboard -0.50






Press  to save and come back to the home page to test the new setting.


REMEMBER TO CLOSE THE SYSTEM:

To **CLOSE** the system, in the home page, press  and press 


This screen will appear:

POS. CENTRO MACCHINA X :	-1.4
POS. CENTRO MACCHINA Y :	77.5
QUOTA LAVORO Z DEFAULT :	0.00
CORREZIONE GENERALE Z :	-0.70
DISTACCO IN Z..... :	3.10
COPPIA MOTORI LAV. (%) :	80.0
COPPIA MOTORI STOP (%) :	30.0
POSIZ. CARICO Y (mm) :	91.5
POS. SERR. CHIUSA (mm) :	58.0
COMANDO DI SERVIZIO :	<b>0</b>
FUSO ORARIO GMT :	1

1	2	3	
4	5	6	
7	8	9	
.	0	*	
-	+	/	



Press the “**COMANDO DI SERVIZIO**” field and the 0 (zero) will become highlighted in GREEN.

In this field, insert the number **9060** and press .

The system is now closed.

**This process is now finished!**